

**Garant**
**Shrink-fit chuck Form AD, BT 30 short, Clamping range  $\varnothing$  D1: 5mm**

**Order data**

Order number	303405 5
GTIN	4045197763617
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

**Technical description**

External $\varnothing$ D	17 mm
Clamping $\varnothing$ D <sub>1</sub>	5 mm
Overhang dimension A	80 mm
$\varnothing$ D <sub>2</sub>	12 mm
Adapter	BT 30 short
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	AD

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Shrink-fit unit Type SU1	354210 SU1
Pull stud 45°sealed suitable for steep tapers 30	308765 30
Cooling unit Type CU1	354215 CU1
Basic tool mountingfor SK for SK taper shank 30	354225 30
Subframe cupboard	354290
Pull stud 45°sealed suitable for steep tapers 30	308760 30
Cooling adapter short4.5° for clamping Ø 3-5,9 mm	354235 3-5,9
Screening plate for coilSU1 for clamping Ø 3-5 mm	354240 3-5
Pull studsealed, form A suitable for steep tapers 30	308610 30
Cooling adapter long4.5° for clamping Ø 3-5,9 mm	354236 3-5,9